

SHELF-LIFE OF SOLVENT CEMENTS, PRIMERS & CLEANERS

SOLVENT CEMENTS: - Sluyter Solvent Cements packaged in metal containers have a

minimum shelf-life of 18 months from the date of manufacture.

PRIMERS & CLEANERS: - Sluyter Primers and Cleaners packaged in metal containers

have a minimum shelf-life of 36 months from the date of

manufacture.

CONDITIONS

To achieve the full shelf-life of the cements, primers and cleaners the storage and packaging must meet the following criteria: -

- Cements, Primers and Cleaners <u>must be stored</u> in a controlled temperature of 23°C (73°F) and in a moisture protected environment.
- Cans <u>must be tightly sealed</u> and must not be opened. Opening cans will result in solvent evaporation and given the complex nature of the Cements, Primers and Cleaners the evaporated solvent cannot be recovered.
- As both screw top and flat top containers are not considered to be hermetically sealed, the shelf-life in these containers is limited to the time-period indicated above.

IMPORTANT

- Only cements that have become "jelly-like" will be considered defective. Defective
 product liability will be limited to the replacement of unused tightly sealed containers,
 manufactured within 18 months of the date of manufacture, printed at the bottom of
 the can.
- Cements that thicken due to viscosity change are not considered as defective.
- Never thin Solvent Cements with the addition of solvents.

THE DATE OF MANUFACTURE

The dates are printed at the bottom of the cans and outer cartons in a reverse format code.

Example: - 160917 would read in reverse, 17th September 2016.

IMPORTANT

Rotate your inventory.